AM RADIO KIT

MODEL AM-780K



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PARTS LIST

If you are a student, and any parts are missing or damaged, please see instructor or bookstore.

If you purchased this kit from a distributor, catalog, etc., please contact Elenco[®] Electronics (address/phone/email is at the back of this manual) for additional assistance, if needed. **DO NOT** contact your place of purchase as they will not be able to help you.

			RESIS	TORS					
Qty.	Symbol	Value		Part #					
□ 1	R6	10Ω 5% 1/4W	1	brown-b	lack-black-gold	121000			
□1	R4	150Ω 5% 1/4	W	brown-g	reen-brown-gold	131500			
□1	R2	3.3kΩ 5% 1/4	W	orange-	orange-red-gold	143300			
□1	R5	8.2kΩ 5% 1/4	W	gray-red	l-red-gold	148200			
□ 1	R1	100kΩ 5% 1/4	4W	brown-b	lack-yellow-gold	161000			
□ 1	R3	Potentiometer	r 50kΩ &			192522			
		switch w/ Nut	& Washer						
			CAPAC	ITORS					
Qty.	Symbol	Value	Description			Part #			
□ 1	C2		Variable Tuning Ca	apacitor		211677			
□1	C1	.01µF	Discap (103)	Discap (103)					
□2	C3, C9	.047µF	Discap (473)			244700			
□3	C4, C5, C8	10µF	Electrolytic Radial			271045			
□2	C6, C7	470μF	Electrolytic Radial			284743			
			SEMICON	DUCTO	RS				
Qty.	Symbol	Value	Description			Part #			
□2	D1, D2	1N4148	Semiconductor Sil	314148					
□1	IC2	LM-386	Integrated Circuit	330386					
□1	IC1	484	Integrated Circuit			33K484			
			MISCELL	ANEOL	JS				
Qty.	Description		Part #	Qty.	Description	Part #			
□1	Antenna with	Holders	484004	□ 1	Screw 2-56 x 5/16"	641231			
□ 1	PC Board		517053	□3	Screw #3 x 5/32"	641310			
□ 2'	Solder		551124	□ 1	Nut 2-56	644201			
□ 1	Battery Holde	er	590096	□1	Socket IC 8-pin	664008			
□ 1	Speaker 8 Ω		590102	□ 1	Label	720421			
□ 1	Knob for Pote	entiometer	622017	□1	Speaker Pad	780128			
□ 1	Knob for Varia	able Capacitor	622030	834011					

PARTS IDENTIFICATION



You Will Need:

- 9V Battery
- 25 or 30 watt Soldering Iron
- Small Phillips and Slotted Screwdrivers
- Long Nose Plier
- Side Cutters

IDENTIFYING RESISTOR VALUES

Use the following information as a guide in properly identifying the value of resistors.

BAND 1 1st Digit		BAND 2 2nd Digit			Multiplier			Resistance Tolerance	
Color	Digit	Color	Digit		Color	Multiplier		Color	Tolerance
Black	0	Black	0		Black	1		Silver	<u>+</u> 10%
Brown	1	Brown	1		Brown	10		Gold	<u>+</u> 5%
Red	2	Red	2		Red	100		Brown	<u>+</u> 1%
Orange	3	Orange	3		Orange	1,000		Red	<u>+</u> 2%
Yellow	4	Yellow	4		Yellow	10,000		Orange	<u>+</u> 3%
Green	5	Green	5		Green	100,000		Green	<u>+</u> .5%
Blue	6	Blue	6		Blue	1,000,000		Blue	<u>+</u> .25%
Violet	7	Violet	7		Silver	0.01		Violet	<u>+</u> .1%
Gray	8	Gray	8		Gold	0.1	1		
White	9	White	9	l '					
BANDS									
1 2 Multiplier Tolerance									

IDENTIFYING CAPACITOR VALUES

Capacitors will be identified by their capacitance value in pF (picofarads), nF (nanofarads), or μ F (microfarads). Most capacitors will have their actual value printed on them. Some capacitors may have their value printed in the following manner. The maximum operating voltage may also be printed on the capacitor.



WHAT IT IS

The AM-780K is a tuned radio frequency (TRF) receiver of the standard AM (amplitude modulation) broadcast frequencies (550kHz - 1600kHz). Easy-to-build, using only two integral circuits (IC).

Assembly of your AM-780K AM Radio Kit will prove to be an exciting project and give you much satisfaction and personal achievement. Care must be given to identifying the proper components and

INTRODUCTION

The Model AM-780K AM Radio can be best understood by analysis of the block diagram shown in Figure 1.

The coils on the ferrite rod antenna (L1 and L2) and the variable capacitors (C2) make up a "tuned circuit" (see schematic diagram below). It is a very selective filter. The frequency is selectable over a certain range by adjusting the tuning capacitor. The selectable signal is passed into IC1 (integrated circuit 484) where it is amplified and then detected. The 484 is a monolithic integral circuit equal to a ten transistor tuned radio frequency circuit. The resistor R2 and the capacitor C3 set the automatic gain control of IC1. The 484 requires a low voltage power supply (1.1 -1.8V). The voltage drop across diodes D1, D2, and resistor R4 is the correct supply voltage to IC1. in good soldering habits. Above all, take your time and follow these easy step-by-step instructions. Remember, "An ounce of prevention is worth a pound of cure". Avoid making mistakes and no problems will occur.

Construction Time: About 3 Hours.

The output from a diode detector of the 484 is typically 40 - 60mV. This audio signal is too weak to drive a speaker directly. Capacitor C3 filters out the radio frequency component of the signal, leaving a clean audio signal.

The amount of gain control is varied by potentiometer R3, which also varies the audio level and consequently the volume. Capacitor C5 couples the audio signal from the volume control to the input of the audio amplifier. Our kit uses the standard design for the audio amplifier on the base of the integral circuit LM-386. To make the LM-386 a more versitile amplifier, two pins (1 and 8) are provided for gain control. With pins 1 and 8 open, the gain at 20, the capacitor will go up to 200. Capacitor C7 blocks the DC from the speaker while allowing the AC to pass.



SCHEMATIC DIAGRAM AM-780K



CONSTRUCTION

Introduction

The most important factor in assembling your AM-780K AM Radio Kit is good soldering techniques. Using the proper soldering iron is of prime importance. A small pencil type soldering iron of 25 - 30 watts is recommended. The tip of the iron must be kept clean at all times and well tinned.

Safety Procedures

- Wear eye protection when soldering.
- Locate soldering iron in an area where you do not have to go around it or reach over it.
- **Do not hold solder in your mouth.** Solder contains lead and is a toxic substance. Wash your hands thoroughly after handling solder.
- Be sure that there is adequate ventilation present.

Assemble Components

In all of the following assembly steps, the components must be installed on the top side of the PC board unless otherwise indicated. The top legend shows where each component goes. The leads pass through the corresponding holes in the board and are soldered on the foil side.

Use only rosin core solder of 63/37 alloy.

DO NOT USE ACID CORE SOLDER!

What Good Soldering Looks Like

A good solder connection should be bright, shiny, smooth, and uniformly flowed over all surfaces.

- Solder all components from the copper foil side only. Push the soldering iron tip against both the lead and the circuit board foil.
- Apply a small amount of solder to the iron tip. This allows the heat to leave the iron and onto the foil. Immediately apply solder to the opposite side of the connection, away from the iron. Allow the heated component and the circuit foil to melt the solder.
- Allow the solder to flow around the connection. Then, remove the solder and the iron and let the connection cool. The solder should have flowed smoothly and not lump around the wire lead.
- 4. Here is what a good solder connection looks like.











Types of Poor Soldering Connections

- 1. **Insufficient heat** the solder will not flow onto the lead as shown.
- Insufficient solder let the solder flow over the connection until it is covered. Use just enough solder to cover the connection.
- Excessive solder could make connections that you did not intend to between adjacent foil areas or terminals.
- Solder bridges occur when solder runs between circuit paths and creates a short circuit. This is usually caused by using too much solder. To correct this, simply drag your soldering iron across the solder bridge as shown.









ASSEMBLE COMPONENTS TO THE PC BOARD

Place a check mark 🗹 in the box provided next to each step to indicate that the step is completed.



ASSEMBLE COMPONENTS TO THE PC BOARD



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INSTALL BATTERY HOLDER AND ANTENNA

□ Bend the leads of the battery holder as shown in Figure H. Fasten the battery holder to the PC board with a 2-56 x 5/16" screw and 2-56 nut. Solder the leads to the PC board pads as shown.

 \Box Install the antenna coil as shown in Figure I.





- \Box Put the tab of the first holder into the right hole and twist the tab 90°.
- \Box Put the tab of the second holder into the left hole and twist the tab 90°.
- □ Slide the ferrite core through the left holder.
- \Box Slide the antenna coil through the ferrite core.
- $\hfill\square$ Slide the ferrite core through the right holder.

Note: If the end of a wire from the antenna should break off, strip the insulation off the end with a hot soldering iron. Lay the wire down on a hard surface and stroke the wire with your iron. The insulation should come off very easily. **CAUTION:** The soldering iron will burn the hard surface that you are working on.

Figure I



ALIGNMENT

□ Using a small, slotted screwdriver, adjust the trimmer located on the back of the tuning



Figure J).

□ Turn the power OFF. Put a fresh 9V battery into the battery holder and turn the power ON. Adjust the volume to a comfortable level. Tune the dial (around 1000kHz) until a weak station is heard. Carefully slide the antenna coil on its ferrite core until the station is at its loudest.



 Use the paper left over from the Radio Dial Label used in Figure G and fold it in half as shown in Figure K. Fold it in half once more as shown. Now you have a shim to hold the coil in place.

capacitor to minimum capacitance (as shown in

□ Slide the shim, in-between the coil and the ferrite core as shown in Figure L.



TROUBLESHOOTING

Contact Elenco[®] Electronics if you have any problems. **DO NOT** contact your place of purchase as they will not be able to help you.

- 1. One of the most frequently occurring problems is poor solder connections.
 - a) Tug slightly on all parts to make sure that they are indeed soldered.
 - b) All solder connections should be shiny. Resolder any that are not.
 - c) Solder should flow into a smooth puddle rather than a round ball. Resolder any connection that has formed into a ball.
- d) Have any solder bridges formed? A solder bridge may occur if you accidentally touch an adjacent foil by using too much solder or by dragging the soldering iron across adjacent foils. Break the bridge with your soldering iron.
- 2. Use a fresh 9V battery.

- 3. Make sure that all of the parts are placed in their correct positions. Check if the IC, diode and lytic orientations are correct.
- 4. Use a 2" wire to short capacitor C2 (see Figure M). Turn the volume control up halfway:
 - a) Short by wire, the speaker terminals several times. If you don't hear tapping from the speaker, check the speaker, battery, battery holder, capacitor C6 and the switch.
 - b) Short by wire, pins 4 and 5 of IC2 several times. If you don't hear tapping from the speaker, check the wires from the PC board to the speaker and capacitor C7.
 - c) Short pins 2 and 3 of IC2 several times. If you don't hear tapping from the speaker, check IC2 and capacitor C8.
 - d) Short pins 1 and 3 of IC1 several times. If you don't hear tapping from the speaker, check capacitors C3, C4 and C5 and resistor R3.
 - e) Short pins 2 and 3 of IC1 several times. If you don't hear tapping from the speaker, check IC1, R1, R2, R4, R5, D1, D2 and C1. Turn OFF power. Remove the short wire from C2.
 - f) Check the antenna coils L1 and L2 and capacitor C2. If you have an ohmmeter, measure the resistance on the pads of capacitor C2 (see Figure N). The resistance should be approximately 11Ω . If the resistance is infinity, check the antenna coils L1 and L2. If the resistance is around "0", check capacitor C2.
- 5. The DC voltage readings below should be used for test conditions: Volume set to minimum, battery voltage = 9V; all voltages are referenced to the circuit common. Voltage readings can vary $\pm 10\%$.

Note: C2 should be shorted.

(IC2)	1 - 1.32V 2 - 8mV 3 - 0	(IC1)	1 (output)830V 2 (input)810V 3 (GND) - 0
Į	4 - 0 5 - 4.35V		
	6 - 9V 7 - 4.55V 8 - 1.33V		Anode of D1 - 1.33V Anode of D2720





GLOSSARY

AGC	Automatic Gain Control.	FM	Frequency Modulation.
AF	Audio Frequency	Frequency	Wave or pulse repetition rate.
АМ	Amplitude Modulation	Gain	Signal multiplication.
Amplifier	Converts input signal to output.	IC	Integrated Circuit.
Anode	The positive terminal of a	PC Board	Printed Circuit Board.
Antenna	aloae.	Potentiometer	Three-terminal variable
Antenna	a signal or pulls in a signal.	Power Supply	An electronic circuit that
Baffle	Used to ensure positive airflow.		produces the necessary power
Capacitor	An electronic component that has ability to store a charge and block DC current.	Resistor	An electronic component that obstructs (resists) the flow of electricity
Cathode	The negative terminal of a diode.	Speaker	An electronic device that turn
Coil	A component with inductive reactance.	Transistor	A semiconductor component
Current	Electrical flow.		signals, or as electronic switches.
Diode	An electronic component that changes alternating current to direct current.		

EDUCATION KITS

Complete with PC Board and Instruction Book



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